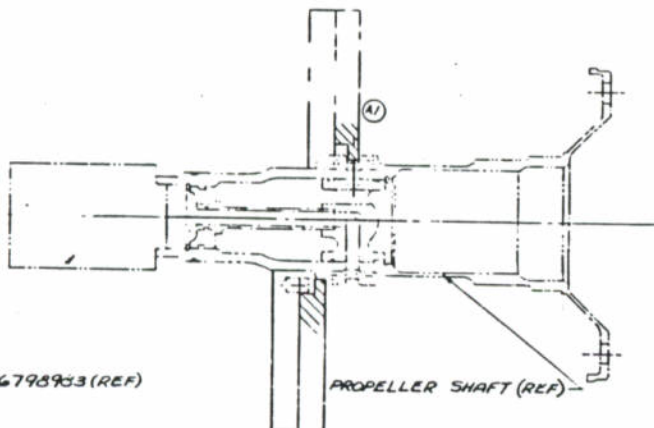


**FILE COPY**

**NOTES**

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
  - a) THE MARK "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
  - b) VENDOR NAME OR TRADEMARK.
  - c) VENDOR SERIAL NO.
2. CADMIUM PLATE PER AWS 2400 DIAL MUST BE MET AFTER PLATING



This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not for Manufacture or purchase the Manufacturers of the parts shown listed or described. The spares parts or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Design Council Atomic Energy of U.K.

**REDUCED  
PRINT**

BREAK SHARP EDGES D20 U.O.S

WELDED STEEL OR SPECIFIED	AP. APPROVALS
NO. OF ANGLES	DESIGN APPROVED BY
NO. ON 2 PLACES OTHERWISE	CHECKED
NO. ON 2 PLACES OTHERWISE	CHD
SURFACE TOLERANCE DIMENSIONS	METALLURGY
WITHOUT TOLERANCE ARE BASIC	ENGINEER
WELD	ENGINEER
SAE 4340	ENGINEER
HEAT TREAT AS FOLLOWS	ENGINEER
RC 36-40	ENGINEER
SURFACE TYPE	INSPECTION
NOTED	

USED CY ENGINE MODELS  
250 SERIES

DRAWING PRACTICE SURFACE TREATMENT SCREW THREADS		LOCAL SPEC. REF.	
GENERAL SPECIFICATIONS		SPEC. SURF. FIN.	
<p>ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA</p>			
<p>TITLE <b>PULLER PLATE-BEARING PROP SHAFT</b></p>			
MODEL, DRAWING NUMBER		APPLICATION SEE "PARENT" NUMBER LIST	
SALE	CODE, QUANT	DWG. NO.	
D	73342	6798786	
MATERIAL		FINISH, QTY.	

MLF -- T-152756